

TRAINING BROCHURE

**NABHA POWER LIMITED (2 X 700MW)
SUPERCRITICAL THERMAL POWER PLANT
TRAINING & DEVELOPMENT CENTRE**



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NPL

Nabha Power Limited



ABOUT US

NPL is a wholly owned subsidiary of L&T Power Development Limited. NPL has been successfully operating 2X700 MW Super Critical Thermal Power Plant at Rajpura, Punjab since 2014.

Efficient and Reliable power from NPL forms the backbone of power supply to the state of Punjab.

In this age of globalization we have no option but to make a quantum leap in energy production.

NPL

Nabha Power Limited



VISION

To be the Center of Excellence for Training and Skill Development in Thermal Power Sectors.



MISSION

Enhancing human and organizational excellence in power sector by leveraging operational wisdom to impart knowledge and operational expertise to all power plant professionals.



VALUES

- Integrity
- Teamwork
- Pursue Excellence
- Committment





SERVICES

NPL offers comprehensive training on all technical systems, and all function areas, It also provides on-site and on-job technical training for personnel associated with Thermal Power plants.

NPL provides employees with excellent training environment

NPL provides trainees with excellent training environment to boost learning experience.



Nabha Power Limited



OFFERINGS

- Basic Training Program
- Intermediate Training Program
- Advanced training Program
- Customised Training Program
- Refresher Training Program



FACILITIES

- Residential Program
- Modern Accommodation
- Operations Health Center
- Recreation Rooms
- Weekend Tour to Chandigarh



WHY NPL?

- Nabha Power Limited (NPL) ought to be the first choice for getting trained for Simulator.
- NPL has been recognized at numerous trusted platforms.
- We offer hands on experience during training itself, which is one of its kind in Power Sector.





INDICES

Program	Category	Module Number	Module Name	Duration (Days)	SESSIONS
P-001	BASIC	M001	POWER PLANT FAMILIARIZATION	12	48
		M002	ENVIRONMENTAL MANAGEMENT & SAFETY ASPECT AT TPP	5	20
P-002	INTERMEDIATE	M003	POWER PLANT OPERATIONS	6	24
		M004	ELECTROSTATIC PRECIPITATOR	3	12
		M005	EFFICIENCY & PERFORMANCE MONITORING OF BOILER & AUXILIARIES	4	16
		M006	EFFICIENCY & PERFORMANCE MONITORING OF STEAM TURBINE & AUXILIARIES	3	12
		M007	CONTROL & INSTRUMENTATION	3	12
		M008	CHP OPERATIONS & MAINTENANCE	3	12
		M009	AHP OPERATIONS & MAINTENANCE	3	12
		M010	BOILER MAINTENANCE PRACTICES	6	24
		M011	STEAM TURBINE & GENERATOR MAINTENANCE PRACTICES	4	16
P-003	ADVANCED	M012	O&M of TURBINE & GENERATOR	6	22
		M013	BOILER OPERATION & CONTROL	5	20
		M014	POWER PLANT PERFORMANCE, EFFICIENCY & MONITORING	5	20
		M015	POWER PLANT PROTECTIONS	6	12
		M016	MAINTENANCE PLANNING & COST CONTROL	3	12
		M017	RELIABILITY CENTERED MAINTENANCE	3	6
		M018	POWER PLANT CHEMISTRY	4	16
P-004	SIMULATOR	M019	SIMULATOR TRAINING PROGRAM	6	12



OBJECTIVE

- To train the engineers on specialized technical and functional areas of power plants, including the latest trends and innovations in super critical power plants

BASIC TRAINING PROGRAM

VENUE: NPL

DURATION: 17 Days

Number of Sessions: 68

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DESCRIPTION

Engineers are trained in new, advanced practices thereby upgrading the skills of the engineers to deal with the changing business needs



MODULES

- M001
- M002



WHO MAY ATTEND

- Newly recruited Power Plant Engineers
- Power Plant Supervisors
- Power Plant Engineers with experience up to 2 yrs
- Candidates aspiring to pursue career in Thermal Power Plants





OBJECTIVE

- To enhance knowledge and skill of working Engineers and Supervisors in Power plant operations.
- To create technically trained manpower readily available for recruitment to the thermal power companies.

M-001 POWER PLANT FAMILIARIZATION

VENUE: NPL

DURATION: 12 Days

Number of Sessions: 48



DETAILS

- Thermal Power Plant Working
- Boiler Functioning
- ESP & Ash Handling System
- Turbine Operations
- Cooling Tower Systems



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Newly recruited Power Plant Engineers
- Power Plant Supervisors
- Power Plant Engineers with experience up to 2 yrs
- Candidates aspiring to pursue career in Thermal Power Plants





OBJECTIVE

- To impart knowledge on installation, maintenance, and operation of ESPs and their control units

M-002 ENVIRONMENTAL MANAGEMENT & SAFETY ASPECT AT THERMAL POWER PLANT

VENUE: NPL

DURATION: 5 Days

Number of Sessions: 20



DETAILS

- FGD Technology for flue gas treatment
- Noise & Air pollution control legislation
- Fire Fighting System (Practical Demonstration)



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Newly recruited Power Plant Engineers
- Power Plant Supervisors
- Power Plant Engineers with experience up to 2 yrs
- Candidates aspiring to pursue career in Thermal Power Plants





OBJECTIVE

- To enrich the knowledge and upgrade the skills of power plant professionals to deal with the changing business requirements

INTERMEDIATE TRAINING PROGRAM

VENUE: NPL

DURATION: 35 Days

Number of Sessions: 140

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DESCRIPTION

Engineers are trained in new, advanced systems introduced at NPL



MODULES

- M003
- M004
- M005
- M006
- M007
- M008
- M009
- M010
- M011



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To provide the participants the in depth knowledge of various operational aspects of thermal power station so that correct and safe operation is ensured.

M-003 POWER PLANT OPERATIONS

VENUE: NPL
DURATION: 6 Days
Number of Sessions: 24



DETAILS

- Operational Dynamics of Thermal Power Plants
- Design & Operational challenges
- Fuel Characteristics
- Plant Load Variability



METHODOLOGY

- Class Room Lectures
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To impart knowledge on installation, maintenance, and operation of ESPs and their control units

M-004 ELECTROSTATIC PRECIPITATOR

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 12

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DETAILS

- Principles of construction and functioning of ESP
- Installation, Operation & Maintenance of ESP
- Efficiency & Performance of ESP



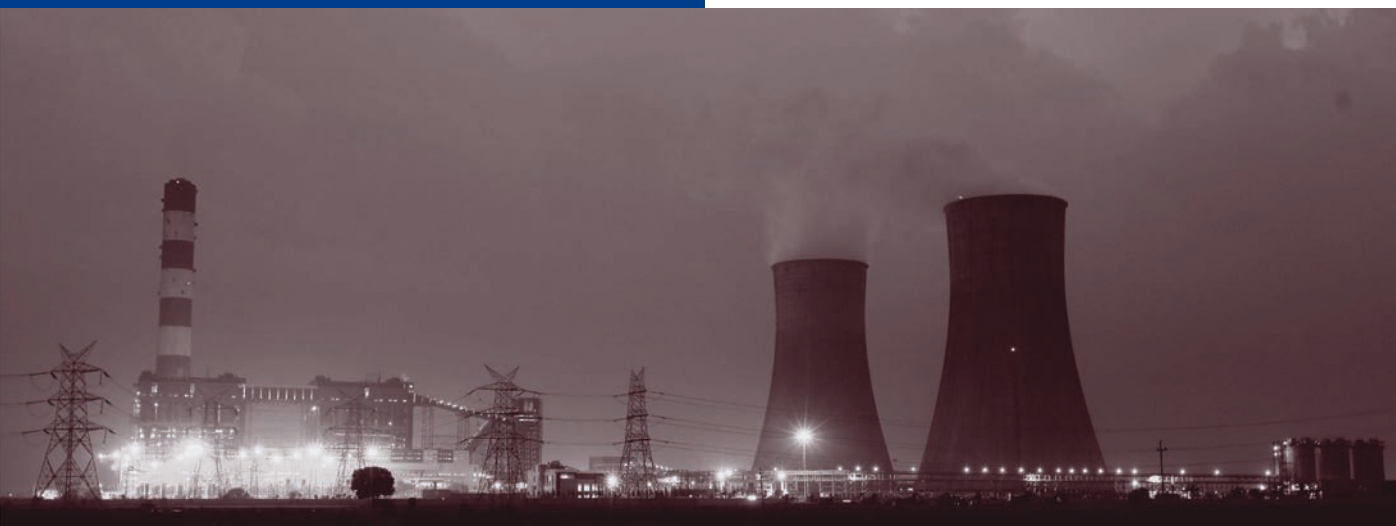
METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant ESP Operations
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To acquaint the participants with the safe and efficient operation of boiler and its auxiliaries

M-005 EFFICIENCY & PERFORMANCE MONITORING OF BOILER & AUXILIARIES

VENUE: NPL

DURATION: 4 Days

Number of Sessions: 16



DETAILS

- Description of Boiler Components
- Working principle, function and classification of Boilers
- Function & Working of Boiler Auxiliaries



METHODOLOGY

- Class Room Lectures
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To familiarize the participants with operational procedure of turbine and its associated auxiliaries under various conditions of operation

M-006 EFFICIENCY & PERFORMANCE MONITORING OF STEAM TURBINE & AUXILIARIES

VENUE: NPL
DURATION: 3 Days
Number of Sessions: 12

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DETAILS

- Description of Turbine Components
- Function & Working of Turbine & Its Auxiliaries



METHODOLOGY

- Class Room Lectures
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To acquaint trainees with working principles of various instruments & process parameters.

M-007 CONTROL

&

INSTRUMENTATION

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 12

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DETAILS

- Layout of C&I systems in thermal power plants
- Turbovisory Instrumentation Concepts
- Latest Technology in C&I



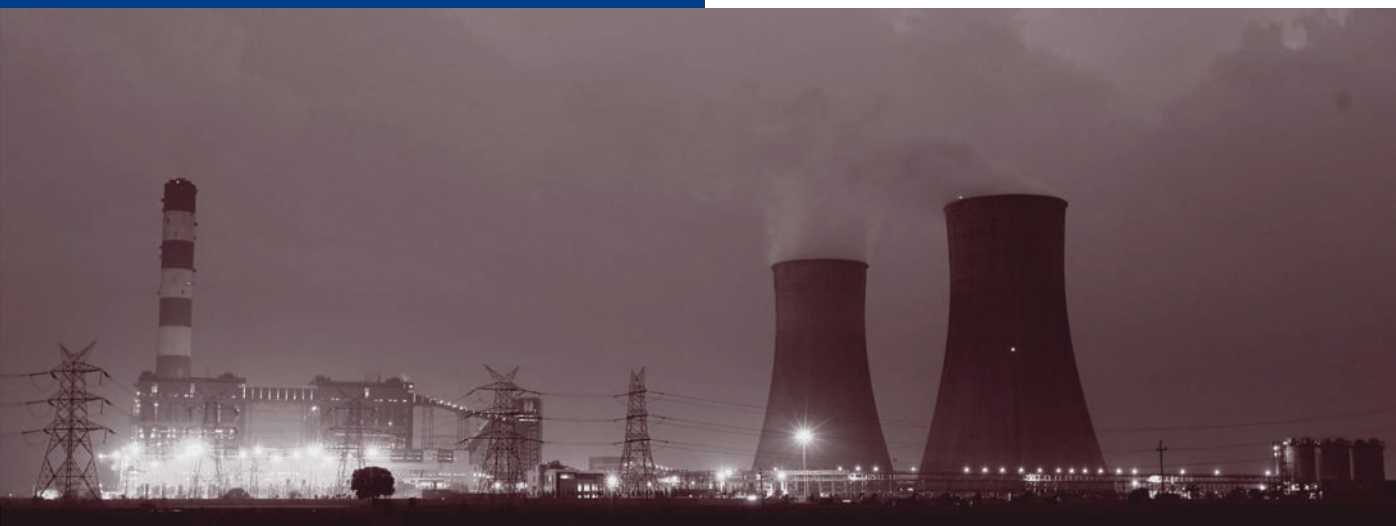
METHODOLOGY

- Class Room Lectures
- Exposure to C&I Systems
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To familiarize the participants with the Coal Handling Plant operations and maintenance practices

M-008 CHP OPERATIONS & MAINTENANCE

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 12



DETAILS

- Safety Aspects
- CHP Layouts
- Main Equipment & Systems
- Storage & Reclamation Aspects



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To familiarize the participants with the Ash Handling Plant operations and maintenance practices

M-009 AHP OPERATIONS & MAINTENANCE

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 12



DETAILS

- Safety Aspects
- AHP Layouts
- Main Equipment & Systems
- Ash Utilization & Disposal
- Storage & Reclamation Aspects



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To impart knowledge to the participants in various Maintenance Aspects of Boilers

M-010 BOILER MAINTENANCE PRACTICES

VENUE: NPL

DURATION: 6 Days

Number of Sessions: 24

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DETAILS

- Fans, RAPH, Coal Mills & Windbox Maintenance and Troubleshooting
- Weld Defects by NDT
- Best Boiler Maint. Practices at NPL



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To impart knowledge to the participants in various Maintenance Aspects of Steam Turbine & Generator

M-011 STEAM TURBINE & GENERATOR MAINTENANCE PRACTICES

VENUE: NPL
DURATION: 4 Days
Number of Sessions: 16



DETAILS

- Oil System & Coolers Inspection & Maintenance
- TDBFP, Condenser Tube Inspection & Maintenance
- Stator & Rotor Maintenance



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Plant Engineers with experience from 2 to 5 yrs
- Power Plant Supervisors





OBJECTIVE

- To lay a strong foundation of knowledge and proficiency to enable the trainees to effectively handle their responsibilities in the respective functional or business areas

ADVANCED TRAINING PROGRAM

VENUE: NPL

DURATION: 32 Days

Number of Sessions: 108

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DESCRIPTION

These programmes impart in-depth theoretical and practical knowledge in various functional areas in thermal power plants



MODULES

- M012
- M013
- M014
- M015
- M016
- M017
- M018



WHO MAY ATTEND

- Power Plant Engineers and Supervisors targeting to develop core competence in specific areas
- Power plant engineers and supervisors with more than 5yrs experience





OBJECTIVE

- To provide in depth knowledge and technical know how in turbine and generators
- To enhance the knowledge and skill of working Thermal Power Plant Professionals.

M-012 O&M OF TURBINE & GENERATOR

VENUE: NPL
DURATION: 6 Days
Number of Sessions: 22



DETAILS

- Working of MHI Steam Turbine
- MHI Generator Functioning
- Turbine Protection System
- Generator Protection System



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power plant engineers and supervisors with more than 5yrs experience
- Candidates targeting to develop area specific expertise





OBJECTIVE

- To enhance knowledge and skill of working Engineers and Supervisors in Power plant operations.
- To familiarize the participants with safe and efficient operation of super critical boilers and its auxiliaries.

M-013 BOILER OPERATION & CONTROL

VENUE: NPL

DURATION: 5 Days

Number of Sessions: 20



DETAILS

- Super-critical Boiler Design
- Boiler O&M
- Fuel Management System
- Firing Systems & Startup Modes
- Control Loops & Protections



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power plant engineers and supervisors with more than 5yrs experience
- Candidates targeting to develop area specific expertise





OBJECTIVE

- To acquaint the participants with the latest techniques of monitoring and testing of unit performance, analysing data and suggesting ways and means for performance improvement.

M-014 POWER PLANT PERFORMANCE, EFFICIENCY & MONITORING

VENUE: NPL

DURATION: 5 Days

Number of Sessions: 20



DETAILS

- Boiler Performance Optimization
- Boiler Efficiency Calculation
- Air Heaters
- Turbine Heat Rate Calculations
- Auxiliary Power Consumption



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Power plant engineers and supervisors with more than 5yrs experience
- Candidates targeting to develop area specific expertise





OBJECTIVE

- To familiarize the power engineers on the advanced aspects of protection in power systems.

M-015 POWER PLANT PROTECTIONS

VENUE: NPL
DURATION: 6 Days
Number of Sessions: 12



DETAILS

- Fault Analysis
- Protection of Distribution Systems
- Turbine Protection
- Generator Protection
- Feeder and Bus Bar Protection



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Exposure to Actual Power Plant Operations
- Case Studies



WHO MAY ATTEND

- Engineers from Electricity Board
- Candidates targeting to develop area specific expertise
- Power plant engineers and supervisors with more than 5yrs experience





OBJECTIVE

- To enable the participants to understand and apply the modern planning and cost control techniques in maintenance programs.

M-016 MAINTENANCE PLANNING & COST CONTROL

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 12



DETAILS

- Aims & Objectives of efficient maintenance
- Preventive Maintenance
- AOH planning



METHODOLOGY

- Class Room Lectures
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Sector Professionals
- Power plant engineers and supervisors with more than 5yrs experience





OBJECTIVE

- To impart a thorough knowledge of the latest developments in Maintenance Practices
- To enhance the conventional maintenance skill of engineers

M-017 RELIABILITY CENTERED MAINTENANCE

VENUE: NPL

DURATION: 3 Days

Number of Sessions: 6

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DETAILS

- Maintenance road map & strategies
- RCM Concepts
- FMEA sheet Generation



METHODOLOGY

- Class Room Lectures
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Sector Professionals
- Power plant engineers and supervisors with more than 5yrs experience





OBJECTIVE

- To provide understanding and knowledge on various techniques of chemical controls and their effect on plant-performance

M-018 POWER PLANT CHEMISTRY

VENUE: NPL
DURATION: 4 Days
Number of Sessions: 16



DETAILS

- Basic Chemistry involved
- DM Plant Functioning
- ET & RO Plant Operations
- Boiler Chemistry



METHODOLOGY

- Class Room Lectures
- Plant Visits
- Group Discussions
- Case Studies



WHO MAY ATTEND

- Power Sector Professionals
- Power plant engineers and supervisors with more than 5yrs experience





OBJECTIVE

- To train the engineers on a full scope replica simulator in all aspects of operation as well as for developing suitable response to malfunctions and emergency situations by Hands-on -Practice in all the phase of operation from start-up to shut-down

M-019 SIMULATOR TRAINING PROGRAM

VENUE: NPL
DURATION: 6 Days
Number of Sessions: 12

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DETAILS

- Thermal Power Plant Operation
- Plant Start up & Shut Down
- Modes of Boiler operations
- Modes of Turbine operations

METHODOLOGY

- Class Room Lectures
- Simulator Training
- Exposure to Actual Power Plant Operations
- Case Studies - Malfunctions



WHO MAY ATTEND

- Newly recruited Power Plant Engineers
- Power Plant Supervisors and engineers who need hands on experience to operate supercritical power plant





OBJECTIVE

- To recapitulate and recall the previously acquired skills and knowledge

REFRESHER TRAINING PROGRAM

VENUE: NPL

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DESCRIPTION

These programmes are designed for the experienced employees of the organization with a purpose to acquaint them with new skills and methods



MODULES

Sr.No.	Category	Module Name	Duration
1	REFRESHER	Basic	3
2		Intermediate	5
3		Advanced	7



WHO MAY ATTEND

- This can be opted for the participants those who have already enrolled for the respective categories in the past





OBJECTIVE

- To design, develop customized Tailor Made Induction Programs as per requirement for the batch of Graduate Engineers, Diploma and Experienced Engineers & Supervisors from Power & Process industries

CUSTOMISED TRAINING PROGRAM

VENUE: NPL
DURATION: Min. 6 Days
Number of Sessions: As Requested

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DESCRIPTION

These programmes are designed to meet the specific requirements of the participants.



MODULES

- Based on preference of the participants



WHO MAY ATTEND

- Newly recruited Power Plant Engineers
- Experienced Power Plant Supervisors and Engineers

