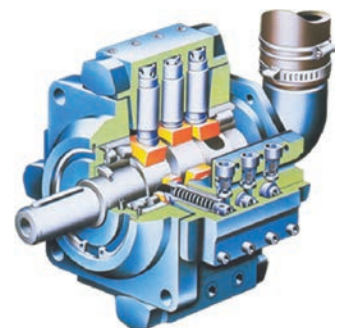
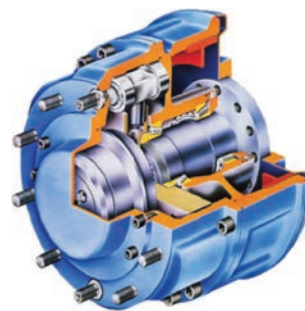


L&T Hydraulics manufactures and supports a wide range of high pressure hydraulic products, hydrostatic transmissions and customized hydraulic systems at its state-of-the-art facility in Bengaluru, India



L&T Hydraulics



Cylinders

L&T Hydraulics designs and manufactures a wide range of Hydraulic Cylinders

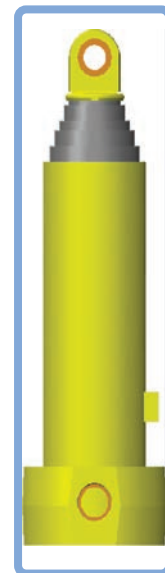
Specifications

Bore diameter	Up to 350 mm
Stroke	Up to 4000 mm
Pressure	Up to 450 bar (High Pressure Cylinder) Up to 350 bar (Medium Pressure Cylinder) Up to 50 bar (Low Pressure Cylinder)

End mountings Eye end, Trunnion, Flange, foot or any other type, depending on requirement



High Pressure Cylinder



Telescopic Cylinder



Two stage Telescopic Cylinder - 12.5 meters OCL(Open center length) & 5 meter CCL(Closed center length) ; Both ends with internal cushioning



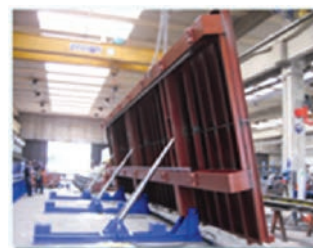
Medium & Low Pressure Cylinder



Industrial Cylinder



Our Hydraulic cylinders are used in Excavators, Wheel loaders, Dump trucks and various other industrial & construction applications.





Turning Joint / Swivel Joint

L&T Hydraulics designs & manufactures Turning Joints / Swivel Joints to suit customer requirements.

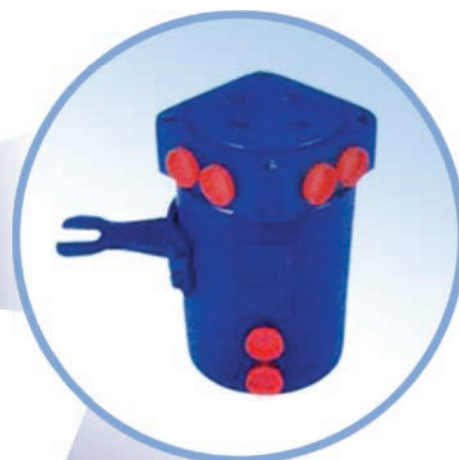
Turning joints are used to continuously transfer fluid between two rotating sub-assemblies of an equipment.

Requirements beyond the above range are available on request.

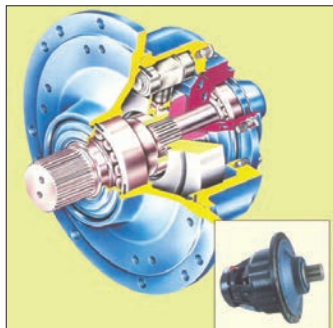
Typical applications are in Hydraulic excavators and Mobile cranes.

Specifications

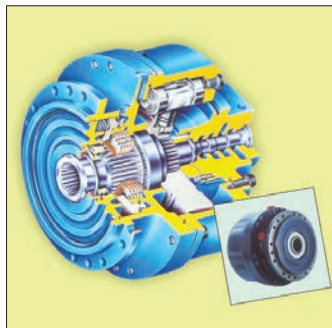
No. of ports	5 to 16
Pressure	Up to 350 bar
Flow handled	Up to 700 lpm
Medium	Hydraulic Oil



High Torque Low Speed Motors



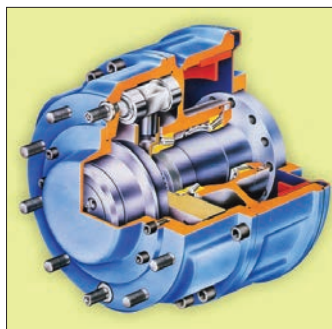
G3 Bearing Motor



G3 Torque Motor



G3 Compact Motor



G3 Wheel Motor

L&T Hydraulics manufactures HTLS motors which deliver a very high torque at low speeds. They can operate up to a maximum pressure of 450 bar.

The motors are available in Shaft, Wheel, Compact & Torque versions.

Specifications

Type	Displacement cc/vvh	Torque @ 100 bar Nm	Max. Power KW	Max. Speed (rpm)	
				Full Displacement	Half Displacement
G3 - H15	1130	1797	52	146	220*
G3 - H20	1979	3147	76	120	180*
G3 - H25	3122	4964	100	100	150*
G3 - H30	4914	7813	135	85	120*

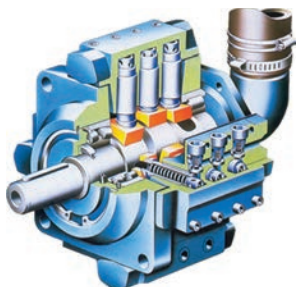
* Available only for Compact, Torque & Wheel Motors

Other options include : Static parking brake, Dual displacement, Splined & Key shafts and Free-wheeling.

Typical applications are in Excavators, Blast hole drill rigs, Compactors, Hydraulic Winches, Mining and Material handling equipments.



Radial Piston Pumps



L&T Hydraulics manufactures a wide range of radial piston multi-flow pumps capable of developing a maximum operating pressure of 350 bars

Specifications

No. of flows available	1,2,3,4 & 6
Direction of rotation	(cw/ccw)
Displacement (cc/rev.)	5,10,20,25,28.5 40,58,65,74 & 85



Requirements of specific displacement within this range is also available on request.

Typical applications are in Hydraulic excavators, Drill rigs, Material handling systems and Hydraulic Presses.



Customised Hydraulic Systems



*Hydraulic System for
Mould Tilting Table*



Power Pack



Side Arm Charger



*Power Pack for Side Arm
Charger Travel Drive*



Wagon Tippler



*Power Pack for Wagon
Clamp & Tippler Drive*



Paddle Feeder



*Power Pack
and Drive*



Railway Crane



*Hydraulic Winch,
Slew and Travel
drives for Crane*

Variable Work Table- Wheel Dolly



Specifications

Overall Dimension:	1950Wx3900Lx1125H mm
Table size:	1750Wx2350Lx40H mm
Max working load:	12000 Kgs
Electric motor power:	7.5 KW
Tare weight:	3.6 Tons
Ground clearance:	100 mm
Lift	Max 150 mm
Tilt (Front/Back)	8.1° from Horizontal Plane
Tilt (Left/Right)	6.9° from Horizontal Plane

- ☼ Designed for safe and precise positioning of components viz wheel motors armatures etc, during assembly/disassembly
- ☼ Environment friendly - Powered by electric motor
- ☼ Easy to operate - Conveniently positioned & user friendly controls
- ☼ Additional control valve for powering auxiliary tools/attachments
- ☼ Smooth operations - Hydraulic System for all functions viz:
 - Lift & Tilt
 - Slew & Slide Shift
 - Propulsion & Steering
- ☼ Safety features :
 - Cylinders designed for high pressure with load holding valves
 - Propel motors with inbuilt failsafe parking brake
 - Self winding trailing cable drum
 - Sturdy table with 40mm thick plate for jig mounting

Operation



Removal and Fitment of Dump Truck Wheel Motor using Variable Work Table

Milestones

- 1975 L&T Bengaluru Works established in collaboration with Poclain SA, France for excavator manufacture
- 1982 Hydraulics Works established to manufacture Hydraulic Motors & Hydraulic Pumps
- 1995 Business Process Re-engineering launched
- 1996 Hydraulics Works Certified under ISO 9001
- 1997 Golden Peacock & Rajiv Gandhi National Award
- 1998 Joint venture with Komatsu Asia Pacific L&T Komatsu Ltd. (LTK)
- 2000 CII-EXIM Business Excellence - Commendation for Commitment to Total Quality
- 2003 OHSAS 18001 Certification for Health and Safety System
- 2007 Certified for Integrated Management System of ISO 14001:2004
- 2007 Launch of SCRIPT 6500-Strategic Supply chain initiative
- 2010 CII BE - Awarded - SIGNIFICANT ACHIEVEMENT
- 2011 Hydraulics Works re-certified for ISO 9001-2008
- 2011 Awarded the Platinum award for Quality systems by FICCI
- 2013 LTK becomes L&T Construction Equipment Ltd., a 100% subsidiary of L&T



Overview

- ✱ More than 30 years of manufacturing experience in High Pressure / High Precision.
- ✱ Hydraulic Products for Construction, Earthmoving & Customized Hydraulic Equipment for material handling.
- ✱ **Technology Absorption**
 - Poclain Hydraulics, France - Radial Piston Motors, Pumps, Cylinders & Turning Joints
 - Sauer Sundstrand - Axial Motors & Pumps
 - Komatsu - Cylinders, Drives & Swivel Joints.
- ✱ Highly skilled (Qualified from Technical schools) & experienced workforce.
- ✱ Excellent track record of export including components & parts to Poclain Hydraulics, France & Komatsu, Japan.
- ✱ Ability to engineer hydraulic systems for customer specific applications including design, fabrication, installation and commissioning.

Key Manufacturing Facilities



Rod Induction Hardening



Rod Welding



Rod Ultrasonic Testing



Skiving & Roller Burnishing



Automated Tube Welding



Tube Ultrasonic Testing



Cylinder Assembly



Automated Cylinder Testing



Automated Painting System
(Seamless Integration with Assembly & Testing)



Overview of Machine Shop



Phosphating & Kolene Plant



Hydraulics Motor Cam Profile
machined on CNC m/c



Form tester for Roundness
Cylindricity, Straightness of
super finished parts



Surface Table 00 Grade
for calibration



Carl Zeiss Co-ordinate
Measuring m/c

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L&T Construction Equipment Limited is a wholly owned subsidiary of Larsen & Toubro Limited

CIN : U29119MH1997PLC109700



L&T Hydraulics

L&T Hydraulics is a brand of Larsen & Toubro Limited

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